

	BUREAU VERITAS OFFICE RIJEKA, CROATIA Tel: +385 51 321 464 Fax: +385 51 211 067	Certificate N° WQTC/100/22

WELDER'S QUALIFICATION TEST CERTIFICATE
 IN ACCORDANCE WITH EN ISO 9606-1:2017

Designation(s): **ISO 9606-1 135 P BW FM1 S s12 PA ss nb**

WPS reference N°: **BW PA - 2/21**

Welder's name:
 Identification N°: **P01342023**
 Method of identification:
 Date and place of birth:
 Employer: **PRO-NASA d.o.o. Grosuplje, Slovenia**

Job knowledge: Acceptable Not tested
 Supplementary fillet weld test (refer to 5.4 e): Acceptable Not tested

	Test piece	Range of qualification
Welding process(es)	135	135, 138
Transfer mode	/	/
Product type - plate (P) or pipe/tube (T)	P	P, T
Type of weld	BW	BW
Parent material group(s)/subgroups	1.2	/
Filler material group(s)	FM1	FM1, FM2
Filler material type	S	S, M
Filler material designation	OK AristoRod 12.50 (M21); EN ISO 14341-A : G 3Si1	/
Shielding gas	M21	/
Auxiliaries	/	/
Type of current and polarity	DC+	/
Material thickness (mm)	12	/
Deposited thickness (mm)	12	BW: ≥3
Outside pipe diameter (mm)	/	T: D ≥ 75 BW: PA
Welding position	BW: PA	BW: PA
Weld details	ss nb	ss nb, ss mb, bs
Multi-layer/single-layer	/	/

Type of test	Performed and accepted	Not tested
Visual testing	X	
Ultrasonic testing	X	
Fracture test		X
Bend test		X
Notch tensile test		X
Macroscopic examination		X

Issued at	Date of issue	Valid until (refer to 9.3 a)	Name and signature of examiner
Rijeka	24/03/2022	24/03/2025	Petar Buljan