



BUREAU VERITAS
OFFICE RIJEKA, CROATIA
Tel: +385 51 321 464
Fax: +385 51 211 067

Certificate N° WQTC/101/22

WELDER'S QUALIFICATION TEST CERTIFICATE
IN ACCORDANCE WITH EN ISO 9606-1:2017

Designation(s): **ISO 9606-1 135 P FW FM1 S t12 PB ml**

WPS reference N°: **FW PB - 1/21**

Welder's name:
Identification N°: **P01342023**
Method of identification:
Date and place of birth:
Employer: **PRO-NASA d.o.o. Grosuplje, Slovenia**

Job knowledge: Acceptable Not tested
Supplementary fillet weld test (refer to 5.4 e): Acceptable Not tested

	Test piece	Range of qualification
Welding process(es)	135	135, 138
Transfer mode	/	/
Product type - plate (P) or pipe/tube (T)	P	P, T
Type of weld	FW	FW
Parent material group(s)/subgroups	1.2	/
Filler material group(s)	FM1	FM1, FM2
Filler material type	S	S, M
Filler material designation	OK AristoRod 12.50 (M21); EN ISO 14341-A : G 3Si1	/
Shielding gas	M21	/
Auxiliaries	/	/
Type of current and polarity	DC+	/
Material thickness (mm)	12	FW: ≥ 3
Deposited thickness (mm)	/	/
Outside pipe diameter (mm)	/	T: $D \geq 75$ FW: PA, PB
Welding position	FW: PB	FW: PA, PB
Weld details	/	/
Multi-layer/single-layer	ml	sl, ml

Type of test	Performed and accepted	Not tested
Visual testing	X	
Radiographic testing		X
Fracture test	X	
Bend test		X
Notch tensile test		X
Macroscopic examination		X

Issued at	Date of issue	Valid until (refer to 9.3 a)	Name and signature of examiner
Rijeka	24/03/2022	24/03/2025	Petar Buljan