



**BUREAU VERITAS**  
**OFFICE RIJEKA, CROATIA**  
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Certificate N° WQTC/102/22

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**WELDER'S QUALIFICATION TEST CERTIFICATE**  
 IN ACCORDANCE WITH EN ISO 9606-1:2017

Designation(s): **ISO 9606-1 135 P FW FM1 S t12 PD ml**

WPS reference N°: **FW PD - 079, rev0**

Welder's name:  
 Identification N°: **P01342023**  
 Method of identification:  
 Date and place of birth:  
 Employer: **PRO-NASA d.o.o. Grosuplje, Slovenia**

Job knowledge: Acceptable  Not tested   
 Supplementary fillet weld test (refer to 5.4 e): Acceptable  Not tested

	Test piece	Range of qualification
Welding process(es)	135	135, 138
Transfer mode	/	/
Product type - plate (P) or pipe/tube (T)	P	P, T
Type of weld	FW	FW
Parent material group(s)/subgroups	1.2	/
Filler material group(s)	FM1	FM1, FM2
Filler material type	S	S, M
Filler material designation	OK AristoRod 12.50 (M21); EN ISO 14341-A : G 3Si1	/
Shielding gas	M21	/
Auxiliaries	/	/
Type of current and polarity	DC+	/
Material thickness (mm)	12	FW: ≥3
Deposited thickness (mm)	/	/
Outside pipe diameter (mm)	/	T: D ≥ 75 FW: PA, PB, PC, PD T: D ≥ 500 FW: PE
Welding position	FW: PD	FW: PA, PB, PC, PD, PE
Weld details	/	/
Multi-layer/single-layer	ml	sl, ml

Type of test	Performed and accepted	Not tested
Visual testing	X	
Radiographic testing		X
Fracture test	X	
Bend test		X
Notch tensile test		X
Macroscopic examination		X

Issued at	Date of issue	Valid until (refer to 9.3 a)	Name and signature of examiner
Rijeka	24/03/2022	24/03/2025	Petar Buljan